

IN THE SPECIFICATION

Please add the following new paragraph after paragraph [0015]:

[0015.1] Figure 3 is a flow chart showing a method of producing a screw using an ultrahigh-strength steel.

Please amend paragraph [0019] as indicated:

[0019] In the method according to the invention, indicated at 10 in Figure 3, which is used for producing the screw, in particular a screw 1 for indexable inserts, the production occurs by way of cold forming of the source material, as indicated at 14, with ultrahigh-strength steel being used as the source material, as shown at 12, which used to be considered impossible by the experts. Within the scope of the invention any type of ultrahigh-strength steel can be processed by way of cold forming of the source material, however, in the present case, however a source material of an ultrahigh-strength steel with the composition C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe is considered particularly suitable.